

Assembly instructions for replacing wheel bearings/hub

Manufacturer:

Volvo

Model: 850, C70, S70, V70 I

LuK AS Part No.:

- 713 6600 40
- 713 6603 70
- 713 6603 10

OE-No.:

850 850, V 70 I, C70/S70 (→ 12.1998) C70/S70/V70I (**01.1999 →**) 271781 271786 271786-6 272456



Fig. 1

Problem:

Vibrations and or knocking noises after fitting the wheel bearing / hub.

Cause:

The splined drive shaft is loctited into the hub as standard. After re-installation of the splined drive shaft without loctite there may be some play between the hub and the splined drive shaft.

Remedy:

Secure the splined drive shaft with a suitable metal adhesive loctite (e.g. Volvo part number **1161370**) into the hub.

Procedure:

- Clean the spline on the hub and the splined drive shaft.
- Apply a 3-4 mm bead of the loctite around the outer edge of the straight spline (see fig. 1).

Note the specifications of the vehicle manufacturer!

Appropriate spare parts can be found in our on-line catalogue at www.Schaeffler-Aftermarket.com or in RepXpert at www.RepXpert.com.

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